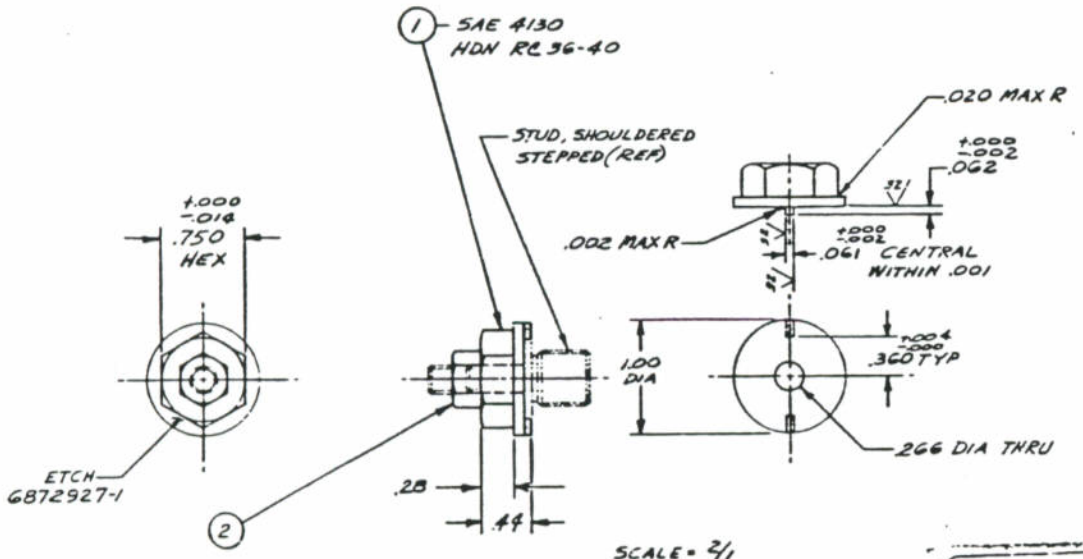

FILE COPY

REDUCED PRINT

SCALE = 1/1

NOTES:

1. BRIGHT NICKEL PLATE ITEM 1 PER MIL-STD-868, FINISH NO. P102 (REF QQ-N-290 TYPE II BRIGHT FINISH) PRIOR TO ASSY. DIMENSIONS SHALL BE MET AFTER PLATING. PLATING THICKNESS TO BE .00065-.001 COPPER AND .0006-.001 NICKEL.
2. TEMPORARILY SECURE ITEM 2 TO ITEM 1 TO PREVENT LOSS DURING SHIPMENT AND STORAGE

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
2	1	HEX NUT		AN315C4R(.250-28)	OR EQUIV
1	1	WRENCH			STL

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6872927

MIL-STD-868

UOS BREAK SHARP EDGES .020

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS 250 SERIES

SEE ITEM

SEE ITEM

AS NOTED

TITLE: WRENCH-REDUCTION GEAR FLANGED STUD

SIZE D | CODE IDENT 73342 | DWG NO. 6872927

SCALE NOTED | SHEET 1 OF 1